

# Enzymatic Biodegradation of Plastics

**Albert Ardevol**

Ending Plastic Waste Symposium – 23<sup>rd</sup> of May 2023

**MANUFACTURING**  
[www.csiro.au](http://www.csiro.au)



# Australia's 2025 National Packaging Targets

100% reusable, recyclable or compostable packaging

70% of plastic packaging being recycled or composted

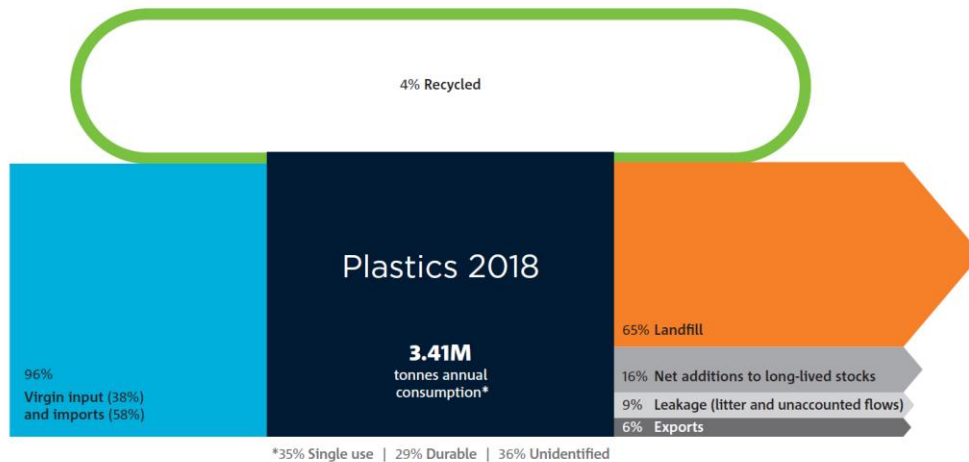
50% average recycled content included in packaging

Phase out of problematic and unnecessary single-use plastic packaging

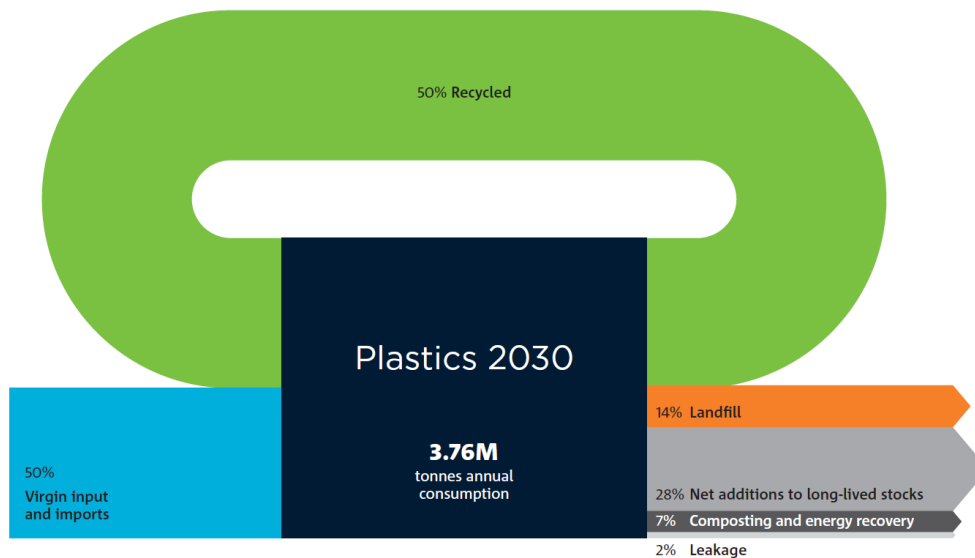


[National Plastics Plan 2021 \(agriculture.gov.au\)](https://agriculture.gov.au)

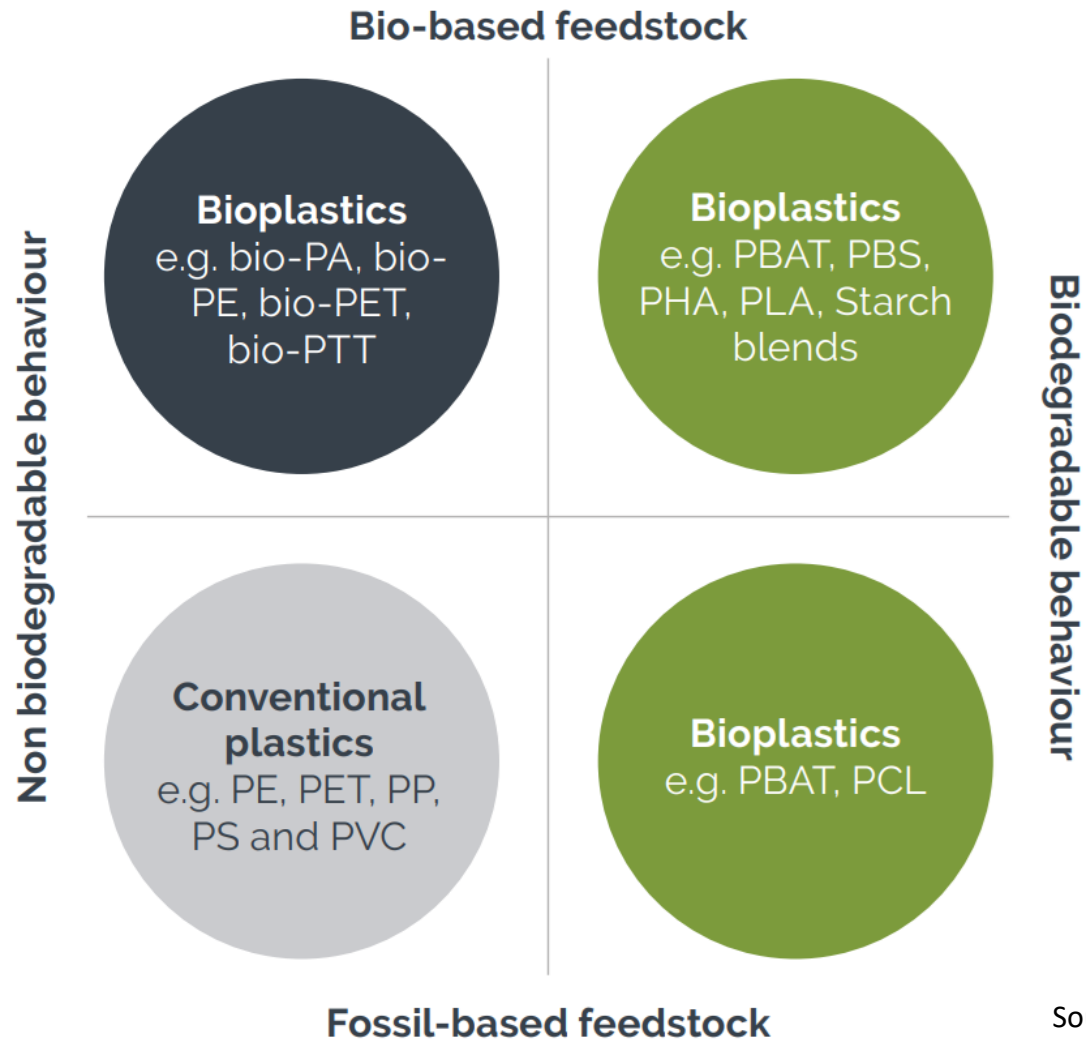
# Sankey diagram of plastic flows for Australia



Circular economy  
roadmap for plastics,  
glass, paper and tyres.  
Pathways for unlocking  
future growth  
opportunities, CSIRO 2021



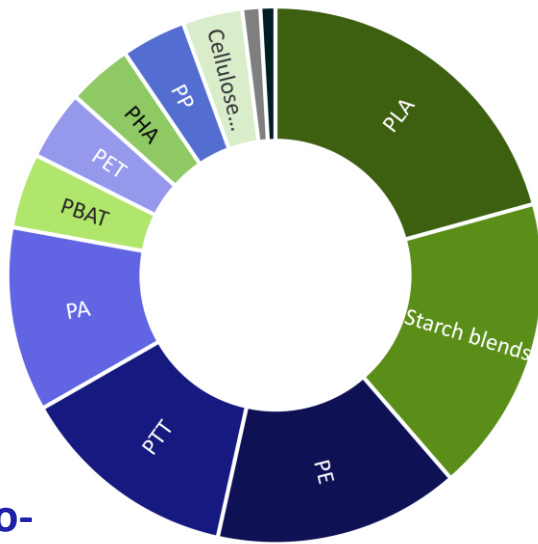
# Complexity of the term *bioplastics*



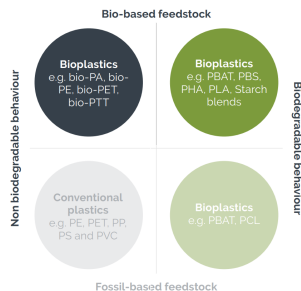
Source: APCO – Considerations for compostable plastic packaging

# Global production capacities of bioplastics 2022

by type

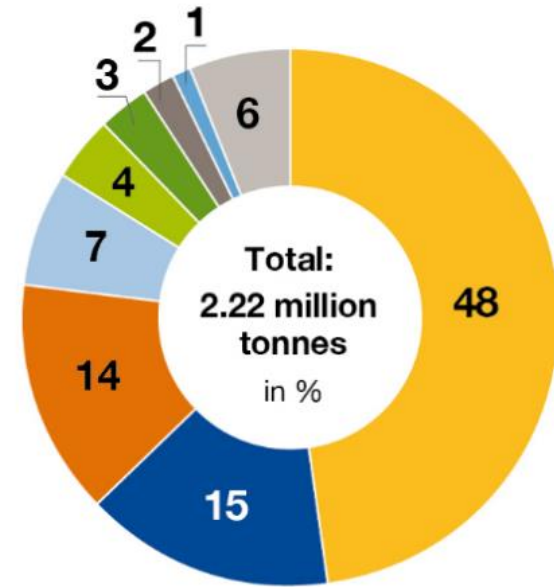


**48.5% Bio-based/non-biodegradable**



**51.5% Biodegradable**

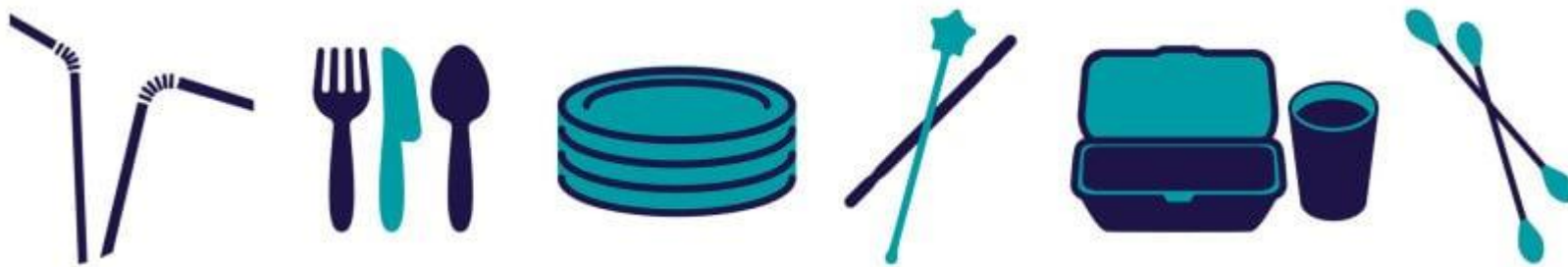
by market segment



- Packaging (flexible & rigid)
- Fibres (incl. woven & non-woven)
- Consumer goods
- Automotive & transport
- Agriculture & horticulture
- Electrics & electronics
- Coatings & adhesives
- Building & construction
- Others

Source: KPMG

# Single use plastics ban



- The ban will apply to items made from conventional plastic, **and those made from degradable, biodegradable and compostable plastic.**
- This recognises that all forms of plastic can be bad for the environment when littered.
- **Compostable plastic require processing at a specialised compost facility** to break down.

# State regulation

## WA

**Banned:** disposable plastic cups or plastic glasses or any kind used for cold drinks, disposable paper cups which have any form of plastic or bioplastic, disposable cups made purely from compostable plastic (PLA), unlidded bowls/ containers/straws (includes PLA coated paperboard products without lids)

**Exempt:** Disposable plastic cups used for hot drinks, containers used for food, PLA cups with a lid, certified compostable paperboard bowls lined with PLA, PLA clear bowls with a lid, lidded containers including PLA, large serving ware (platters), compostable utility/barrier bags.

## NT:

**Exempt:** compostable AS4736 bags

## QLD:

**Banned:** unlidded PLA bowls and containers

**Exempt:** PLA straws and cutlery, lidded bowls certified compostable (home or industrial), PLA coated paperboard, compostable utility. /barrier bags (bin liners, dog bags)

## NSW:

**Banned:** PLA straws, containers or bowls without spill-proof lids

**Exempt:** PLA containers or bowls designed to be used with spill-proof lid (must be sold w lid), PLA cups and PLA lined paper cups, compostable utility bags/barrier bags

## ACT

**Banned:** PLA cutlery and stirrers

**Exempt:** PLA bioplastic is an acceptable replacement product for expanded polystyrene. Compostable AS4736 bags exempt.

## SA:

**Banned:** PLA straws

**Exempt:** PLA bowls and line paper cups, compostable bags AS4736

## VIC

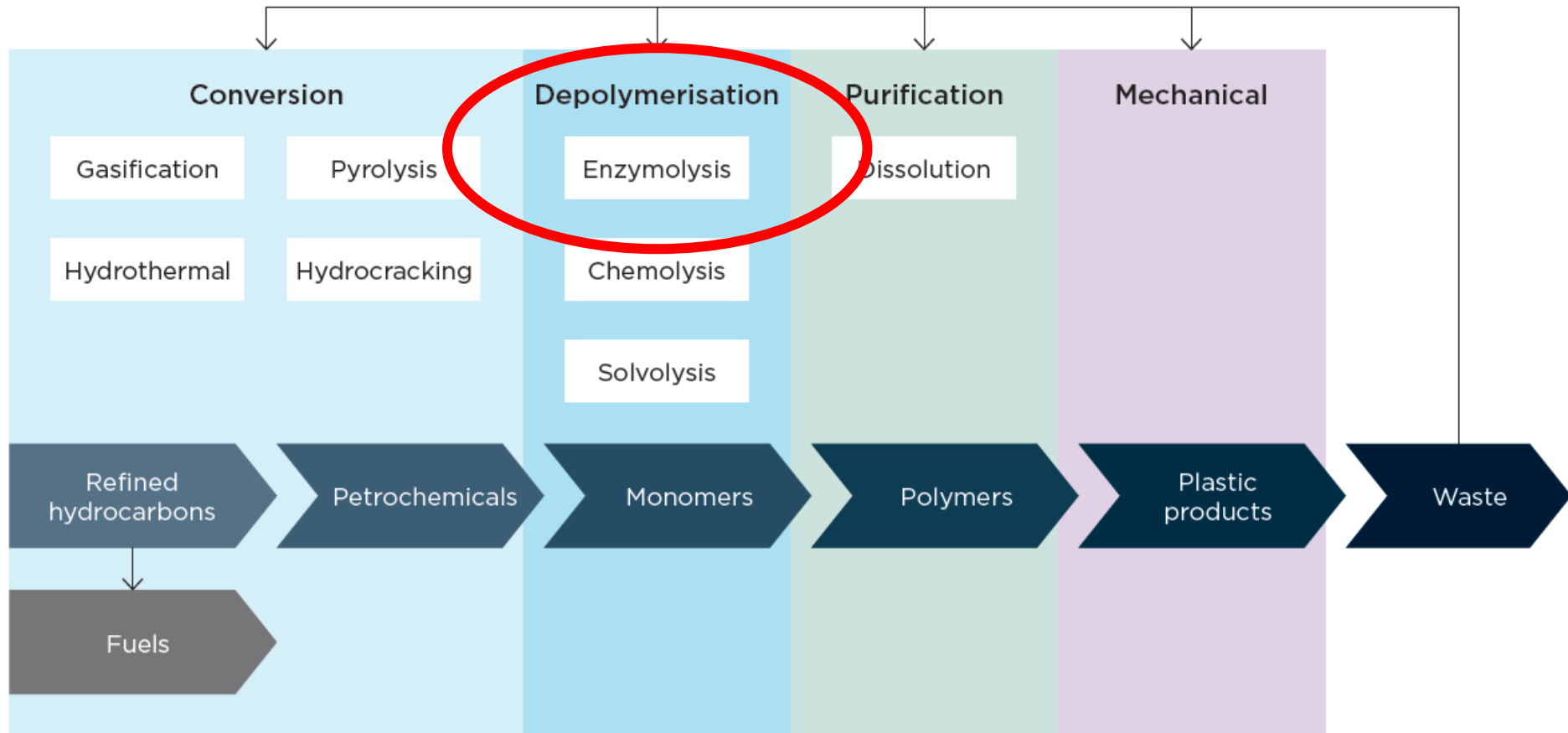
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## TAS

**Exempt:** PLA products and compostable bags (home or industrial certified)

# Advanced recycling





# Are non-biodegradable plastics... biodegradable?



# How pathogens attack plants

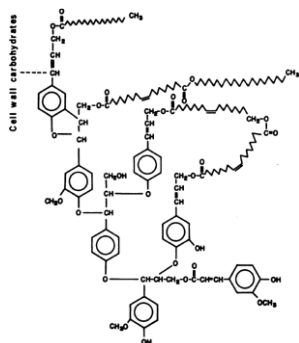


The **hydrophobic polyesters** cutin & suberin create a barrier that prevents water loss and gives protection against pathogens in plants

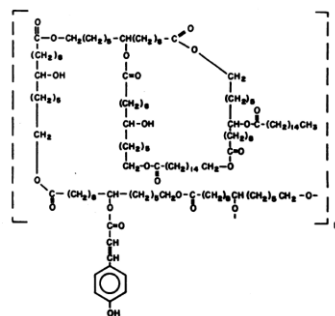


Pathogens have developed various cutinase and esterase enzymes capable of degrading these aliphatic polyesters

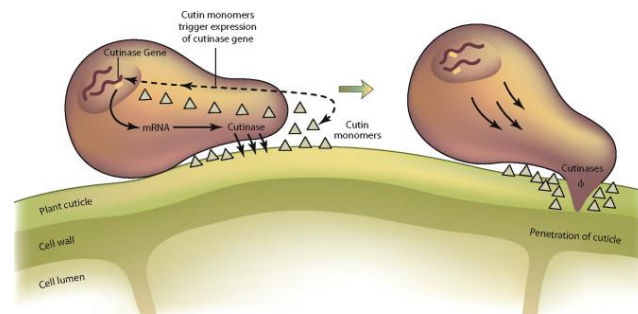
Suberin



Cutin



Cutinases & esterases

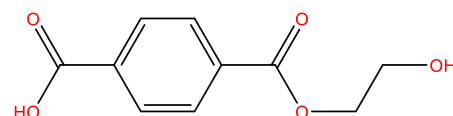
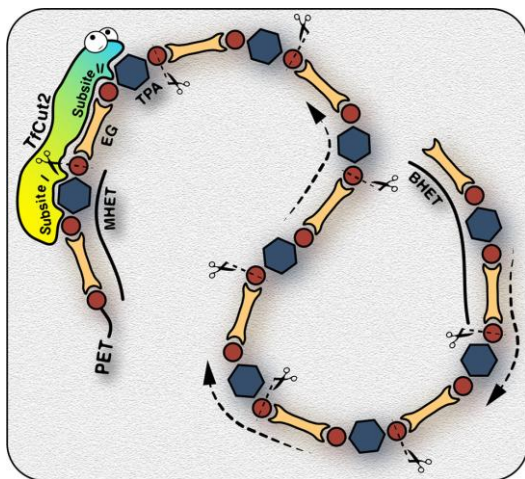


Kolattukudy, P. E. *Science* **1980** (208) 990-1000

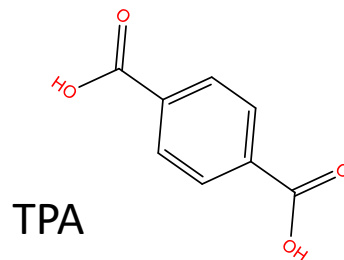
# How pathogens attack... **plastic?**



Enzymes can depolymerize **PET** to its constituent monomers



MHET



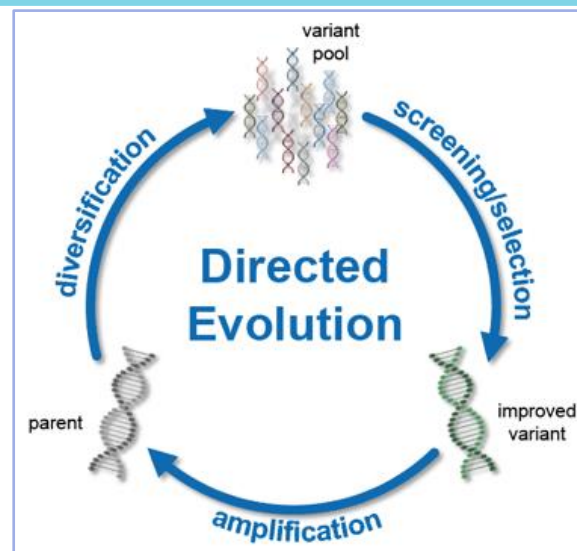
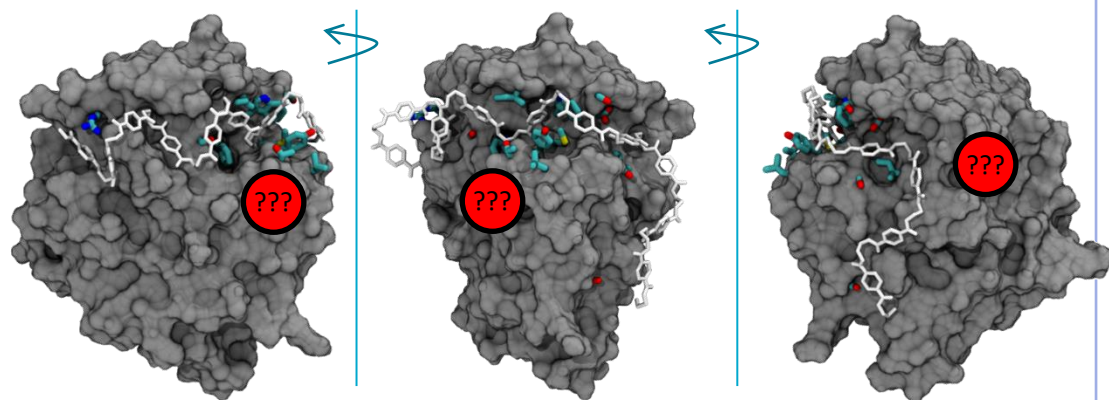
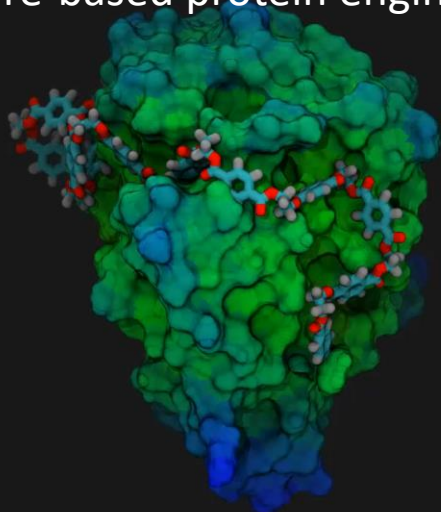
TPA



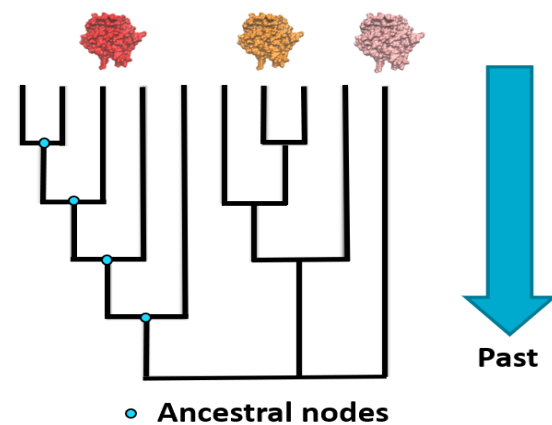
Falkenstein, P. et al. *ACS Catal.* **2023**, 13, XXX, 6919–6933

# Enzyme engineering

## Structure-based protein engineering

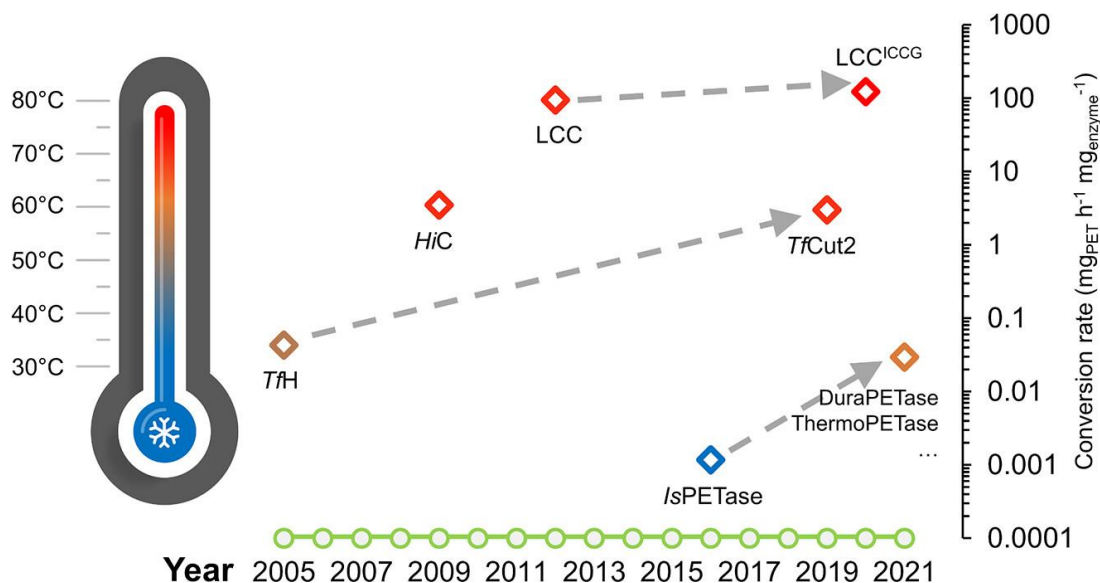


## Ancestral sequence Reconstruction



Joho, Y. et al. Biochemistry **2023**, 62, 2, 437-450

# PETase - enzyme engineering



- Higher thermostability ➡ Near  $T_G$  of PET
- Enhanced activity against crystalline PET ➡ most PET is 30-40% crystalline
- Improved solubility ➡ Mesophilic inhibition
- Purification of TPA ➡ Additives & subproducts

Wei, R. *et al.* *ACS Catal.* **2022**, 12, 6, 3382–3396

# Current landscape

**CARBIO**

<https://www.carbios.com/en/>



**SAMSARA**

<https://www.samsaraeco.com/>

**EPOCH**  
BIODESIGN

<https://www.epochbiodesign.com/>



Australian  
National  
University



# Acknowledgements

## EPW - MISSION

Colin Scott  
Tom Peat  
**Alex Caputo**  
Janet Newman  
Bevan Marshall  
Stewart Nuttall  
**Yvonne Joho**  
**Santana Royan**

Judy Scoble  
Andrea North  
Mike Kuiper (Data61)

**SynBio FSP**  
**AEB FSP**

**CSIRO Scientific  
Computing**



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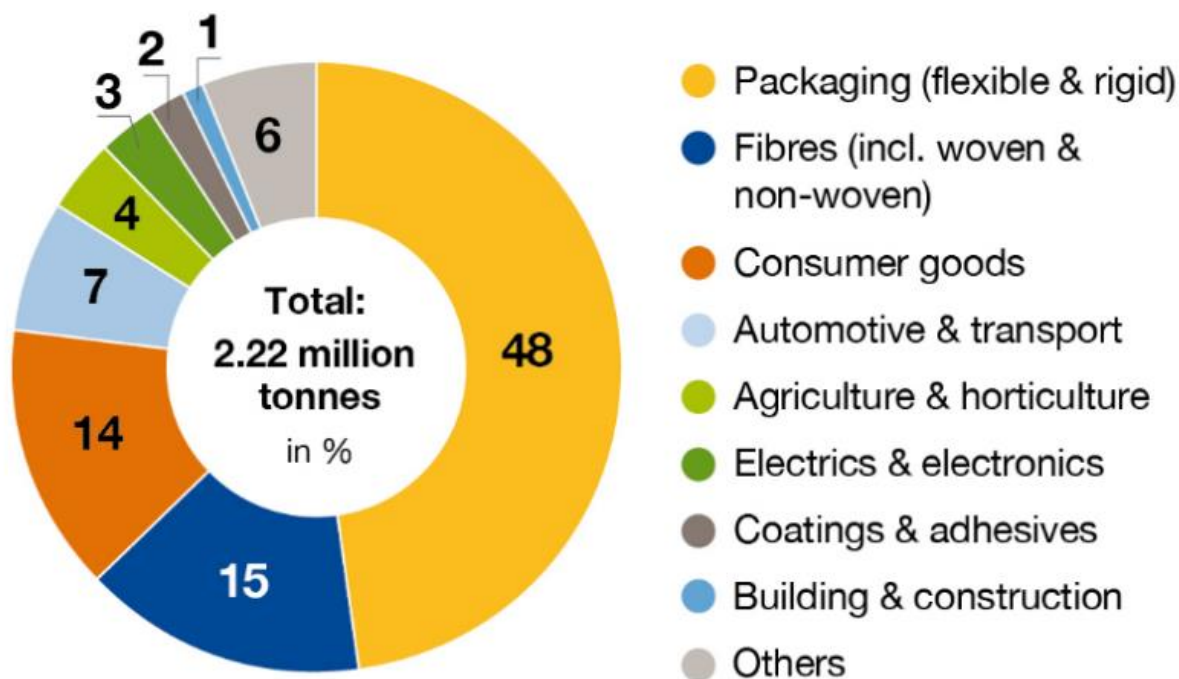
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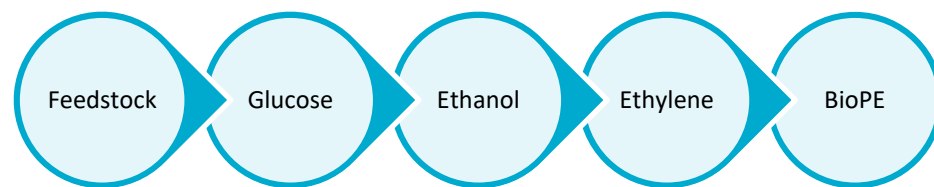
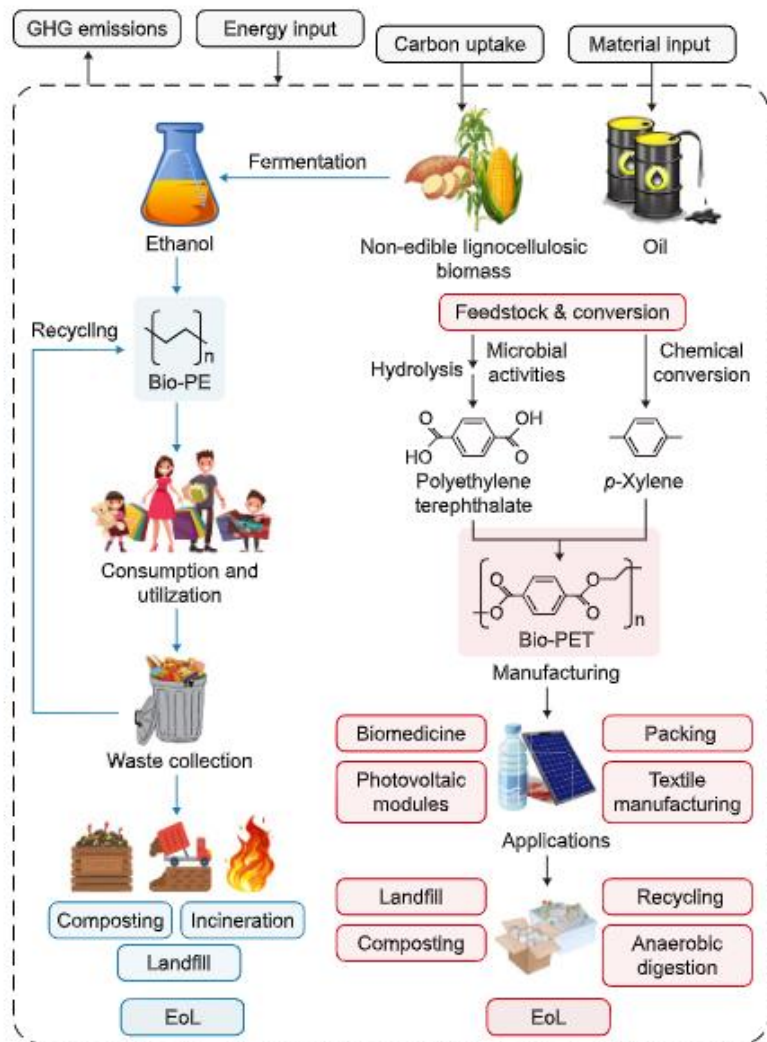
## by market segment



Source: KPMG



# Bio-PE & Bio-PET



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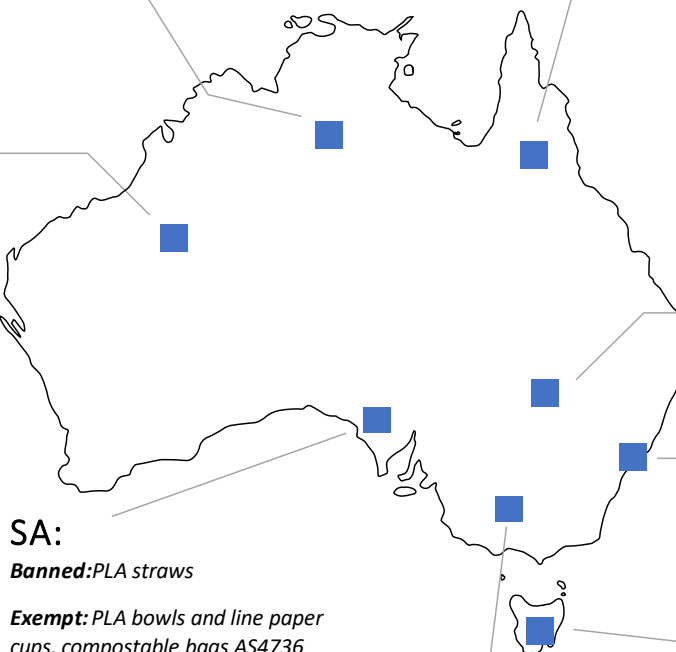
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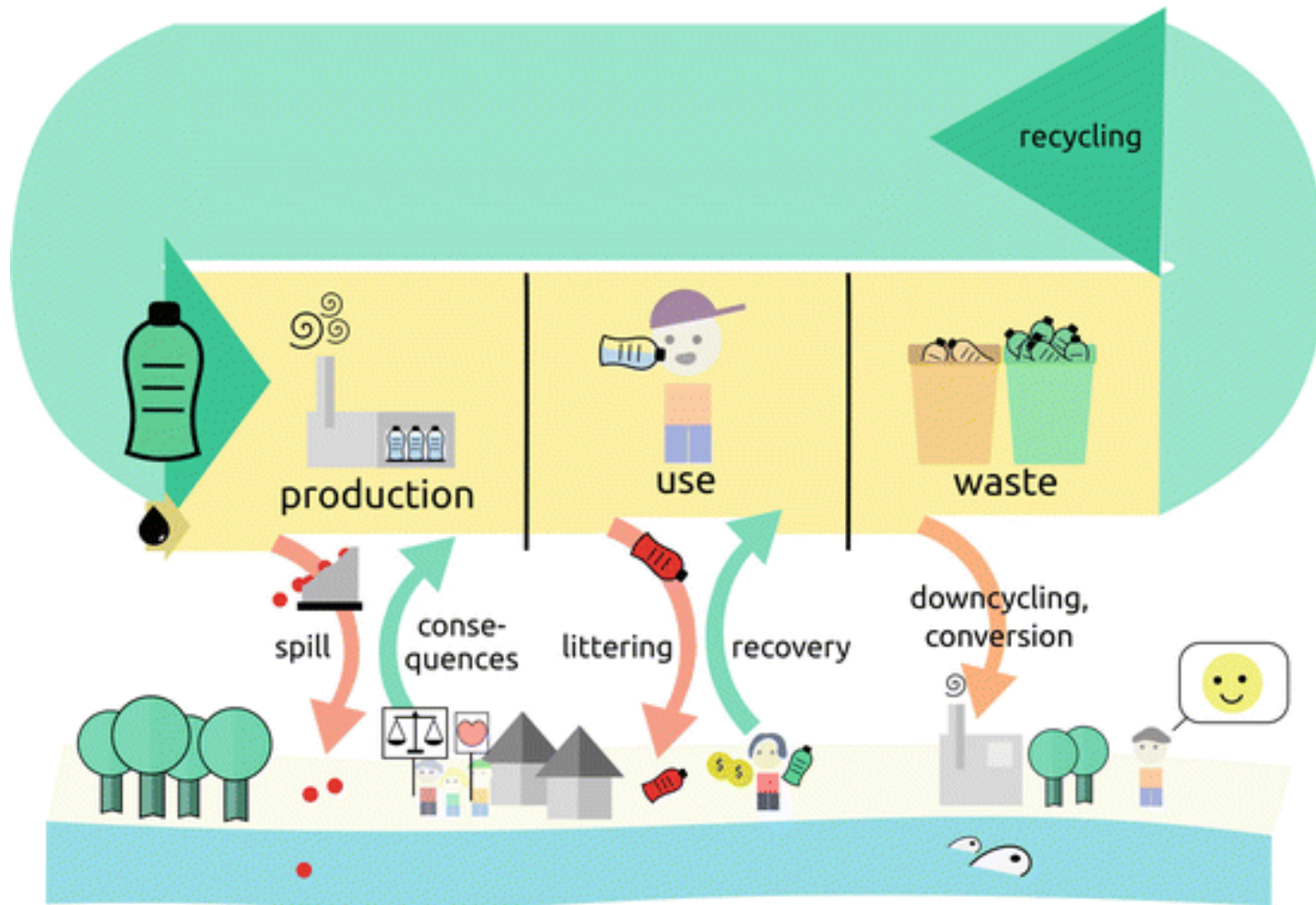
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WA

# Microplastics: sources and mitigation



Source: IUCN 2017



# Learning from the past with Ancestral Sequence Reconstruction