



# Enzymatic Biodegradation of Plastics

Albert Ardevol | 23<sup>rd</sup> May 2023 | Ending Plastic  
Waste Symposium



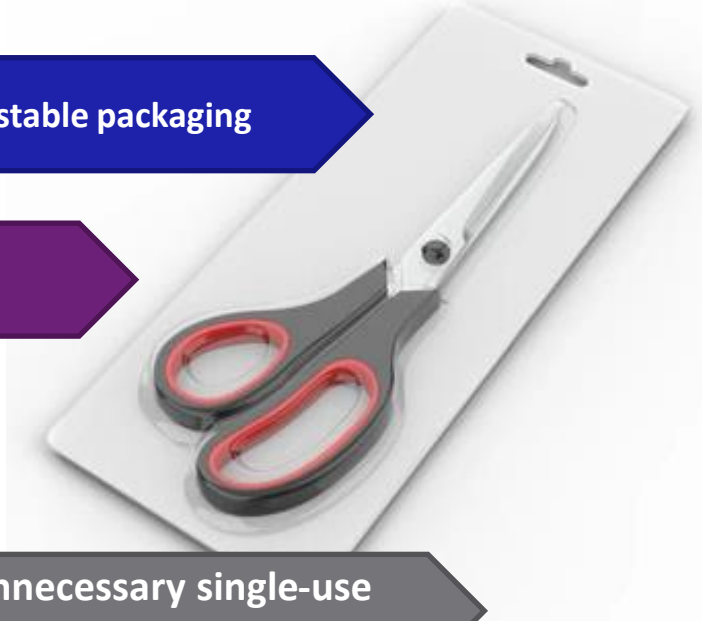
# Australia's 2025 National Packaging Targets

**100% reusable, recyclable or compostable packaging**

**70% of plastic packaging being recycled or composted**

**50% average recycled content included in packaging**

**Phase out of problematic and unnecessary single-use plastic packaging**

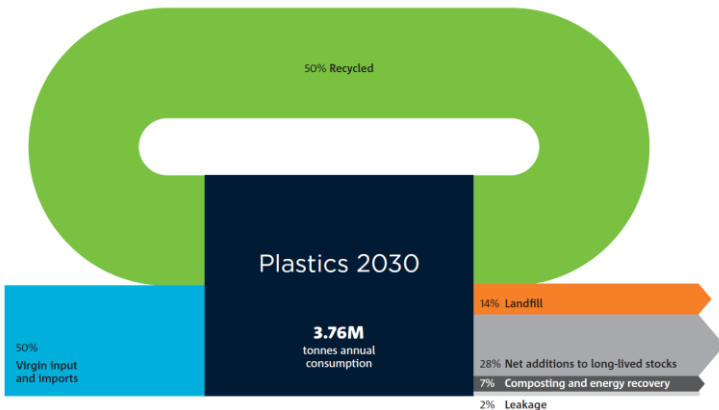




# Sankey diagram of plastic flows for Australia

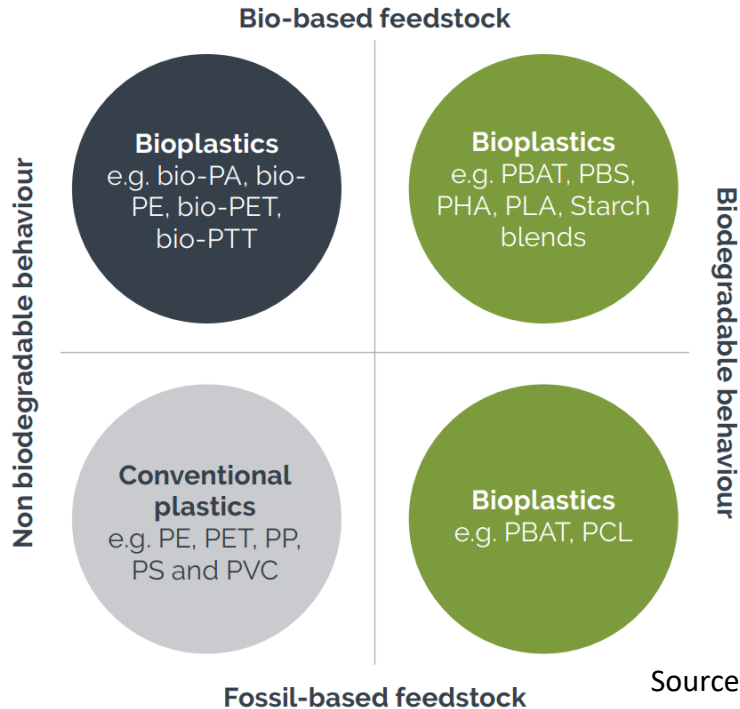


Circular economy roadmap for plastics, glass, paper and tyres. Pathways for unlocking future growth opportunities, CSIRO 2021





# Complexity of the term *bioplastics*



Source: APCO – Considerations for compostable plastic packaging

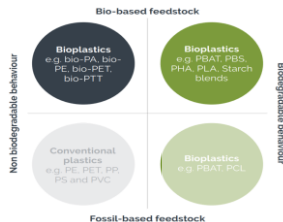
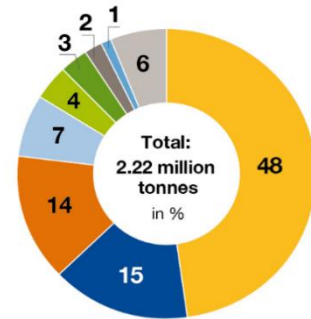
# Global production capacities of bioplastics 2022

## by type



**48.5% Bio-based/non-biodegradable**

## by market segment



**51.5% Biodegradable**

- Packaging (flexible & rigid)
- Fibres (incl. woven & non-woven)
- Consumer goods
- Automotive & transport
- Agriculture & horticulture
- Electrics & electronics
- Coatings & adhesives
- Building & construction
- Others

Source: KPMG

# Single use plastics ban



- The ban will apply to items made from conventional plastic, **and those made from degradable, biodegradable and compostable plastic.**
- This recognises that all forms of plastic can be bad for the environment when littered.
- **Compostable plastic require processing at a specialised compost facility** to break down.



# State regulation

## WA

**Banned:** disposable plastic cups or plastic glasses or any kind used for cold drinks, disposable paper cups which have any form of plastic or bioplastic, disposable cups made purely from compostable plastic (PLA), unlined bowls/containers/straws (includes PLA coated paperboard products without lids)

**Exempt:** Disposable plastic cups used for hot drinks, containers used for food, PLA cups with a lid, certified compostable paperboard bowls lined with PLA, PLA clear bowls with a lid, lidded containers including PLA, large serving ware (platters), compostable utility/barrier bags.

## NT:

**Exempt:** compostable AS4736 bags

## QLD:

**Banned:** unlined PLA bowls and containers

**Exempt:** PLA straws and cutlery, lidded bowls certified compostable (home or industrial), PLA coated paperboard, compostable utility./barrier bags (bin liners, dog bags)

## NSW:

**Banned:** PLA straws, containers or bowls without spill-proof lids

**Exempt:** PLA containers or bowls designed to be used with spill-proof lid (must be sold w lid), PLA cups and PLA lined paper cups, compostable utility bags/barrier bags

## ACT

**Banned:** PLA cutlery and stirrers

**Exempt:** PLA bioplastic is an acceptable replacement product for expanded polystyrene. Compostable AS4736 bags exempt.

## SA:

**Banned:** PLA straws

**Exempt:** PLA bowls and lined paper cups, compostable bags AS4736

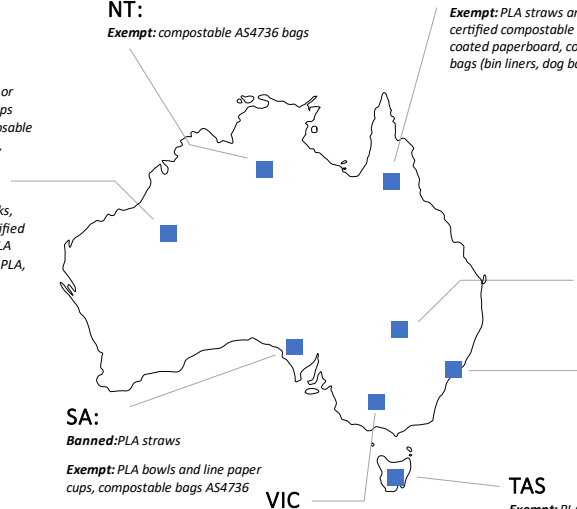
## VIC

**Banned:** PLA straws

**Exempt:** PLA cups, containers, lined cups, lined paperboard containers, compostable utility/barrier bags

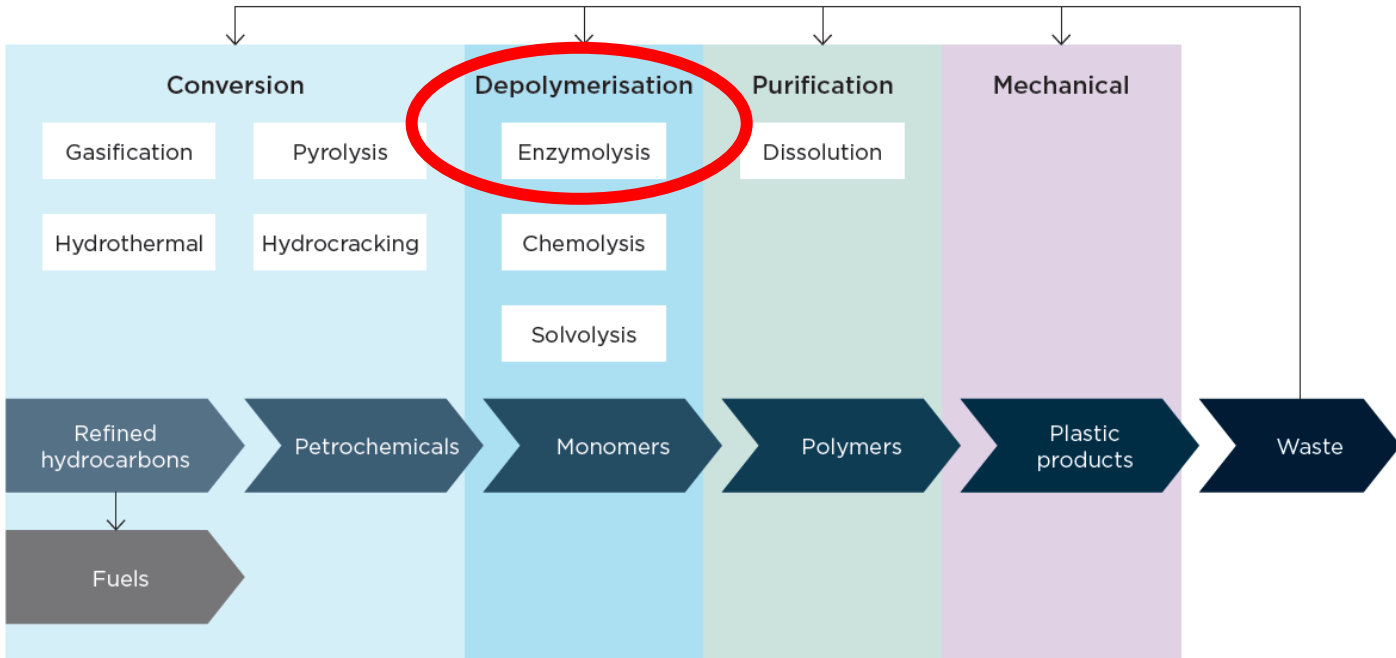
## TAS

**Exempt:** PLA products and compostable bags (home or industrial certified)





# Advanced Recycling







# Are non-biodegradable plastics... biodegradable?



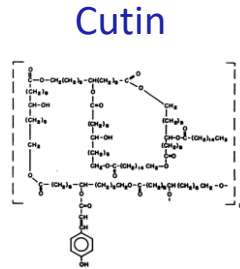
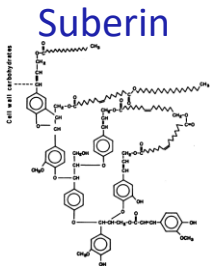
# How pathogens attack plants



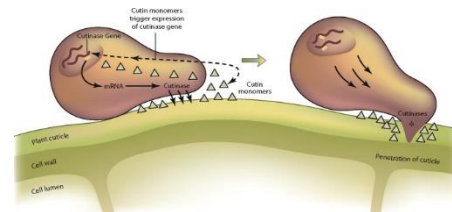
The **hydrophobic polyesters** cutin & suberin create a barrier that prevents water loss and gives protection against pathogens in plants



Pathogens have developed various cutinase and esterase enzymes capable of degrading these aliphatic polyesters



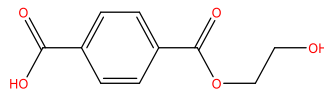
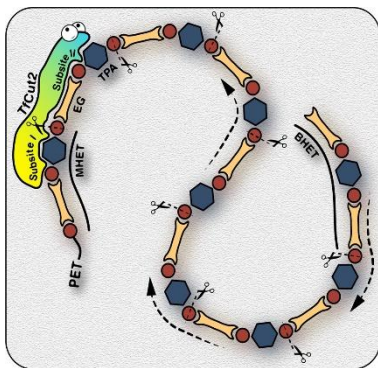
## Cutinases & esterases



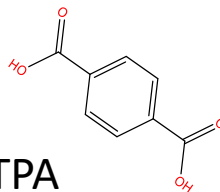
# How pathogens attack...plastic?



Enzymes can depolymerize **PET** to its constituent monomers



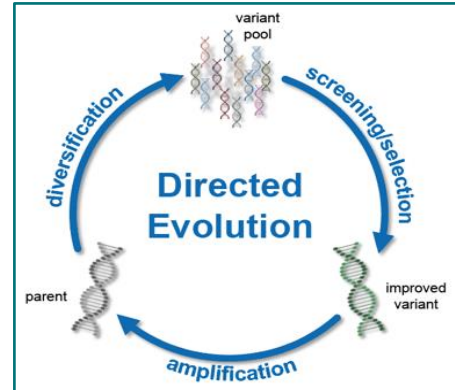
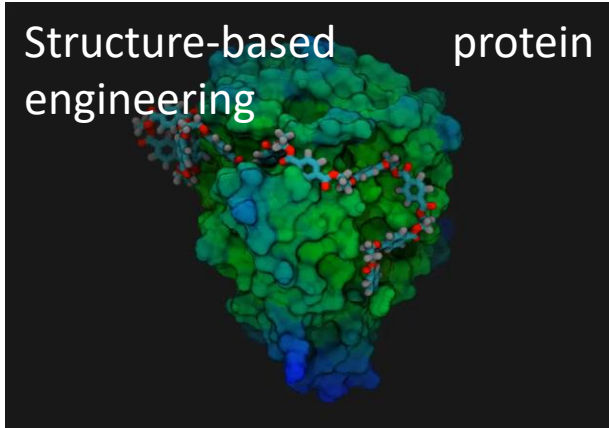
MHET



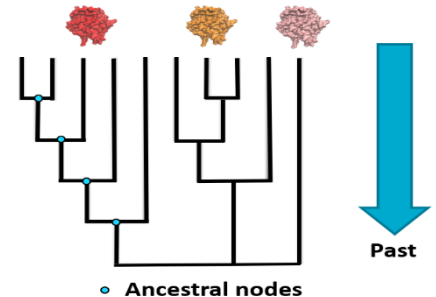
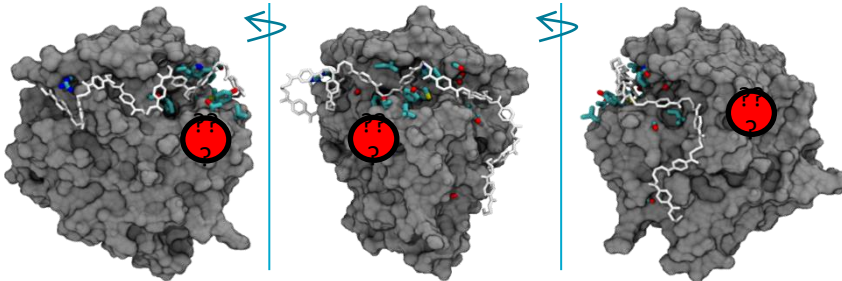
TPA



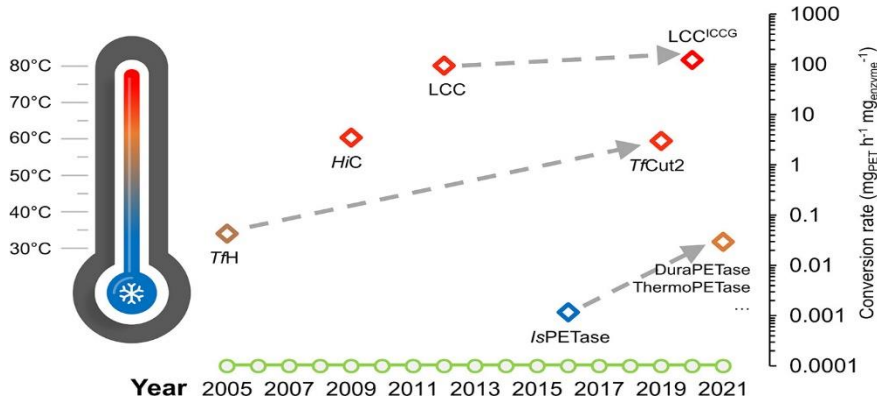
# Enzyme engineering



## Ancestral sequence Reconstruction



# PETase – Enzyme engineering



- Higher thermostability ➡ Near  $T_G$  of PET
- Enhanced activity against crystalline PET ➡ most PET is 30-40% crystalline
- Improved solubility ➡ Mesophilic inhibition
- Purification of TPA ➡ Additives & subproducts



# Current landscape

**CARBIOS**

<https://www.carbios.com/en/>



**SAMSARA**

<https://www.samsaraeco.com/>

**EPOCH**  
BIODESIGN

<https://www.epochbiodesign.com/>



Australian  
National  
University





# Acknowledgements

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**Alex Caputo**

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Australian  
National  
University

**Colin Jackson**

Jake Saunders

Joe Kaczmarek

**Matthew Spence**

Vanessa Vongsouthi

Albert Ardevol

CSIRO Manufacturing

**t** +61 3 9662 7105

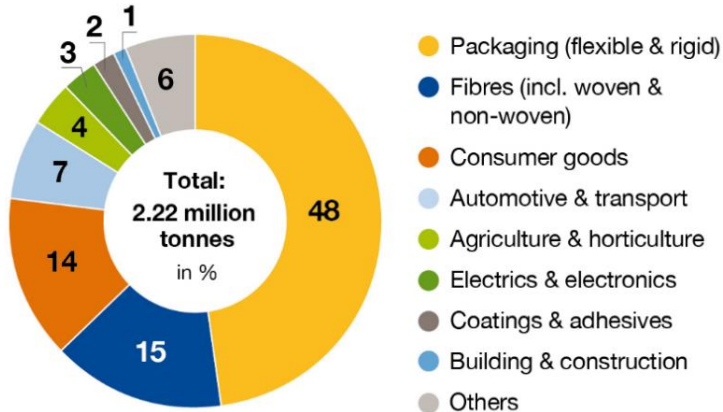
**e** [albert.ardevolgrau@csiro.au](mailto:albert.ardevolgrau@csiro.au)

**w** [www.people.csiro.au/albert-ardevolgrau](http://www.people.csiro.au/albert-ardevolgrau)

Australia's National Science Agency

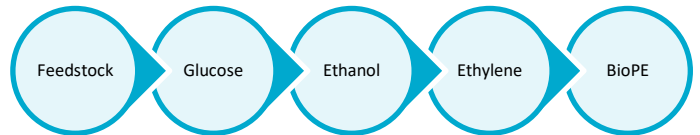
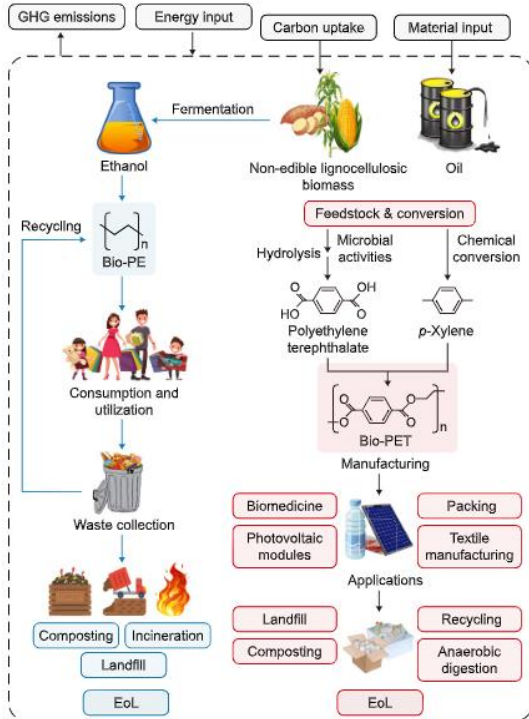
# Global Production Capacities of bioplastics 2022

## By market segment





# Bio-PE & Bio-PET





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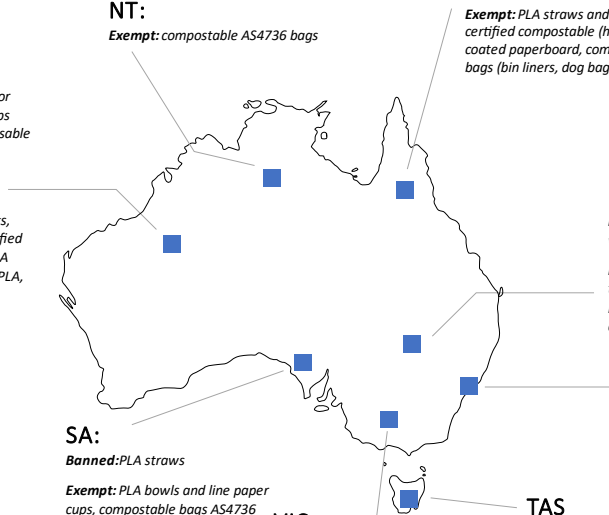
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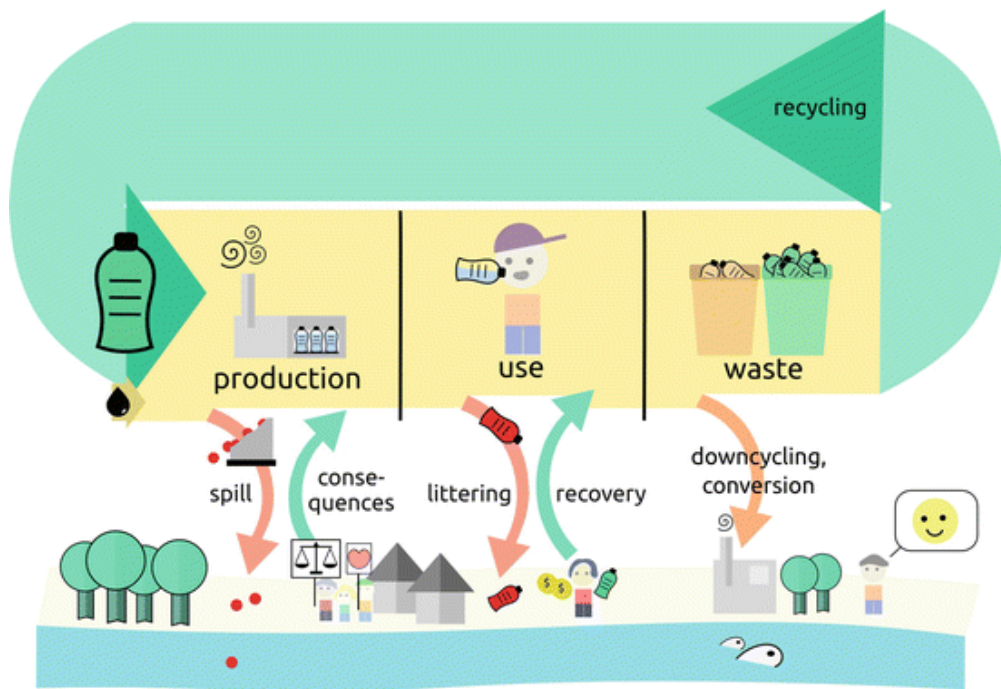
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# Microplastics: sources and mitigation





# Learning from the past with Ancestral Sequence Reconstruction